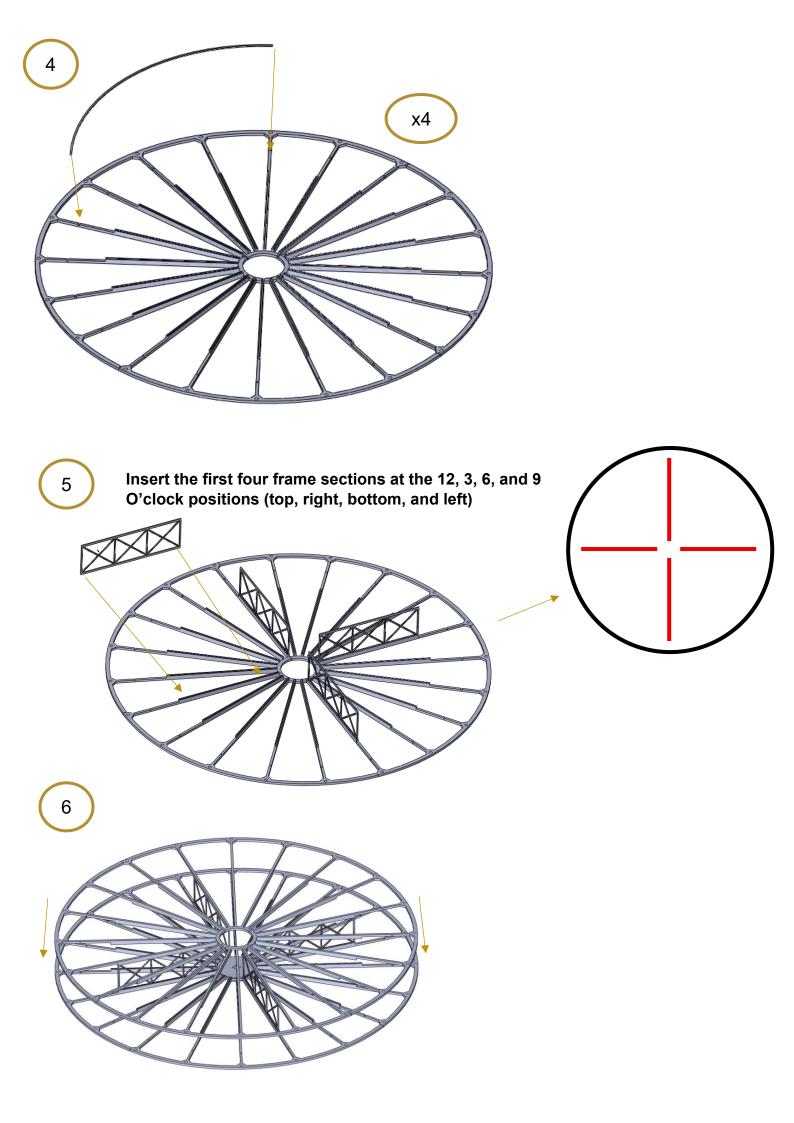
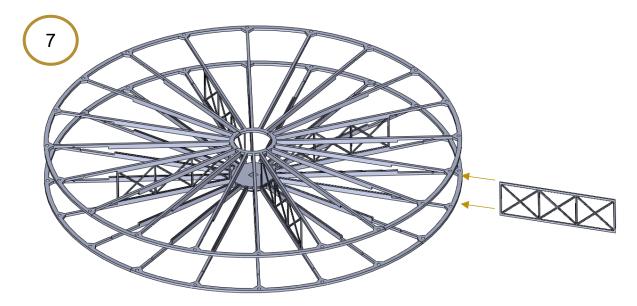


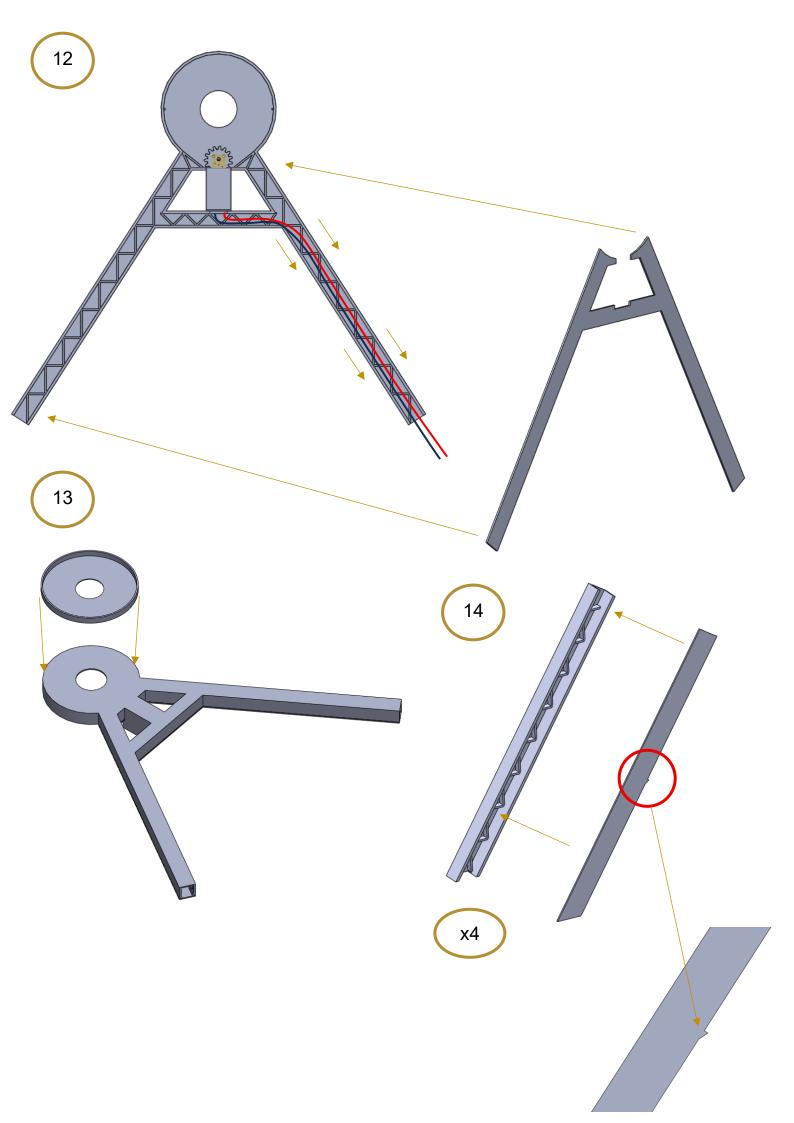
glue

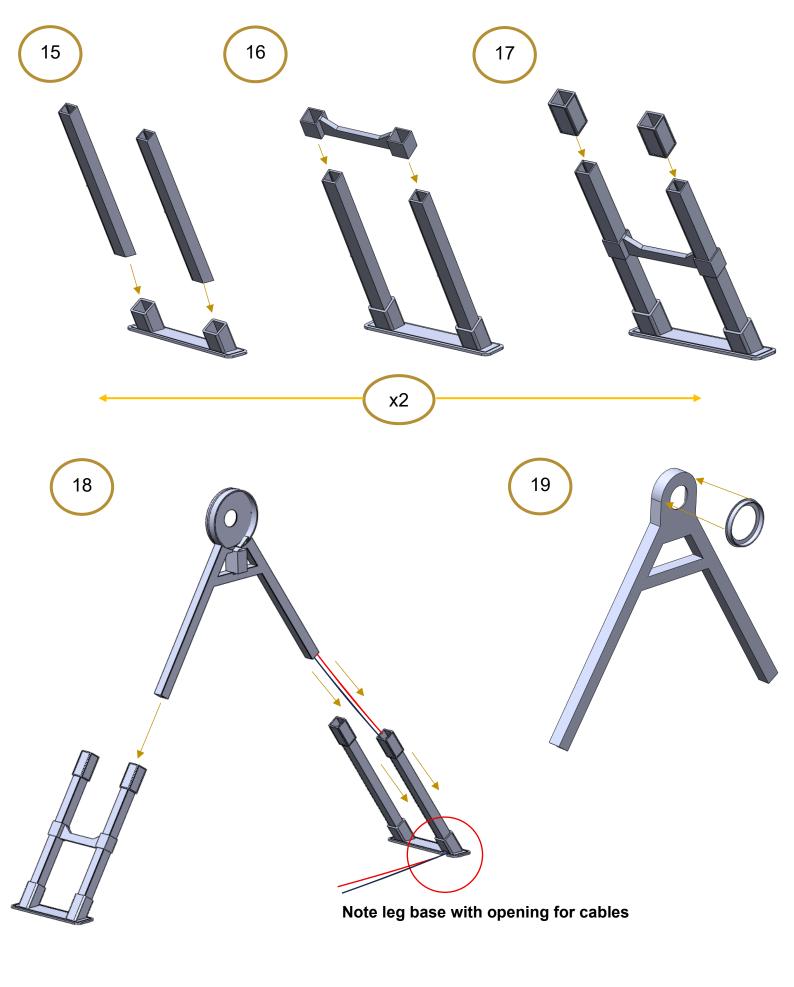


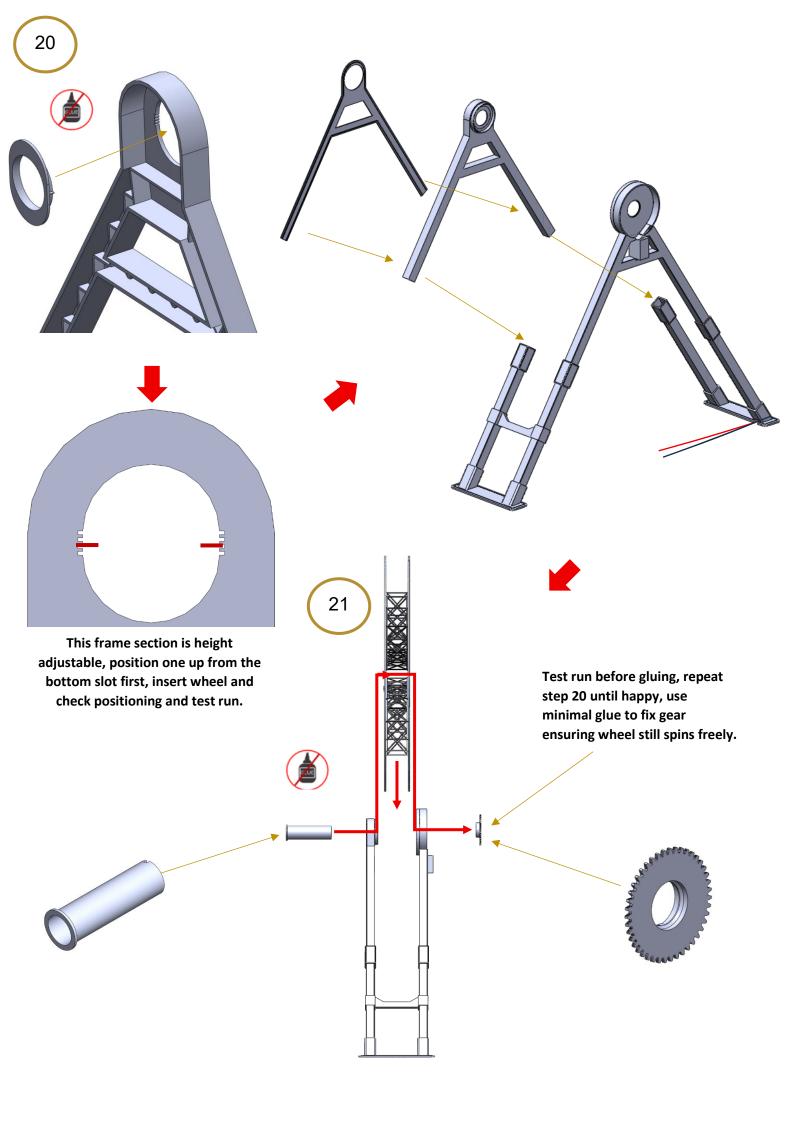


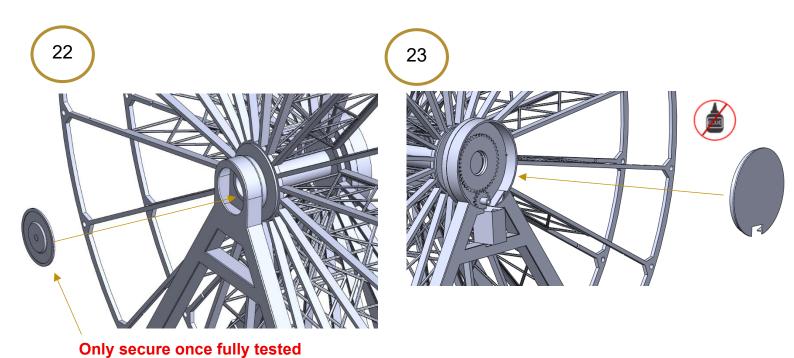
Insert remaining frame sections by sliding them into the main wheel structure



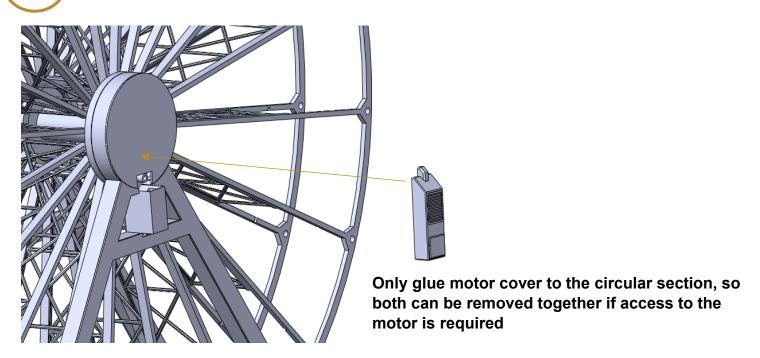








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It is recommended to apply lubrication to gears and rotating parts

